




D3391-043 Float Skidtube Assembly Parts List

QTY	PART NUMBER	DESCRIPTION
X	D3391-043	Float Skidtube Assembly
1	D3391-021	FWD Tube Assembly
1	D3391-023	MID Tube Assembly
1	D3391-025	AFT Tube Assembly
2	D3591-1	Bushing
1	D4095-041	Wearshoe
1	D4095-043	Wearshoe
1	D4095-045	Wearshoe
1	D4095-047	Wearpad
1	D4095-049	Wearpad
1	D4095-051	Wearshoe
24	AN3C4A	Bolt
10	AN3C6A	Bolt
4	AN3C7A	Bolt
38	AN960C10L	Washer

General Notes

- 1) Finish: Chemical conversion coat per DART QSI 005 4.1
Powder coat white (4.3.5.1) per DART QSI 005 4.3
- 2) Coat all exposed fasteners with LPS Laboratories "LPS Procyon"
After final assembly, clean excess off powder coating with MEK degreaser.
- 3) Tolerances: per DART QSI 018 unless otherwise noted
- 4) Units: inches unless otherwise noted
- 5) Use DART drill template DT8217 to locate and drill Ø0.297 size holes
for wearshoe inserts. CBORE as noted and install inserts except
where indicated.
- 6) FIT D4095-041 to skidtube with D2571 and D2572 saddles installed with
appropriate hardware and spacers in forward and aft holes and
transfer drill Ø0.50 holes from saddle to D4095-041
- 7) FIT D4095-043 to skidtube with D2571 and D2572 saddles installed with
the appropriate hardware and spacers in forward and aft holes and
transfer drill Ø0.50 holes from saddle to D4095-043

D3391-043 Assembly

DESIGN	PH	DART AEROSPACE USA, INC KENT, WA	DRAWING NO. D3391	REV. 1 SHEET 2 OF 8
DRAWN	XDF			
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
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		TITLE 412 FLOAT SKIDTUBE SCALE NTS		